

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO. 04048

SHEET 1 OF 1

DWG NO. 647.4300

REV: N/C

PREPARED
BY

D. PETERS

DATE: 08/12/13

EFFECT ON DWG
☒ INC. ☐ UNINC.

DWG TITLE: STRUT

APPROVED BY:

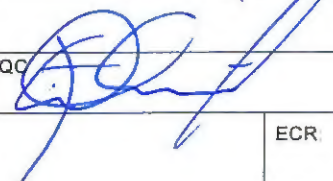
ENGR



MFG



QC



EFF:

NEXT ORDER

TRANSACTION CODES (TC):

A-ADD C-CREATE
R-REVISE D-DELETE

REASON: MARKED INSPECTION DIMENSIONS

ECR:

NONE

DOCUMENTS EFFECTED:

☐ RFMS ☐ MDL ☐ INSTALL INSTRUC ☐ ICA ☐ BOM

CHANGE CATEGORY
☐ MAJOR ☒ MINOR

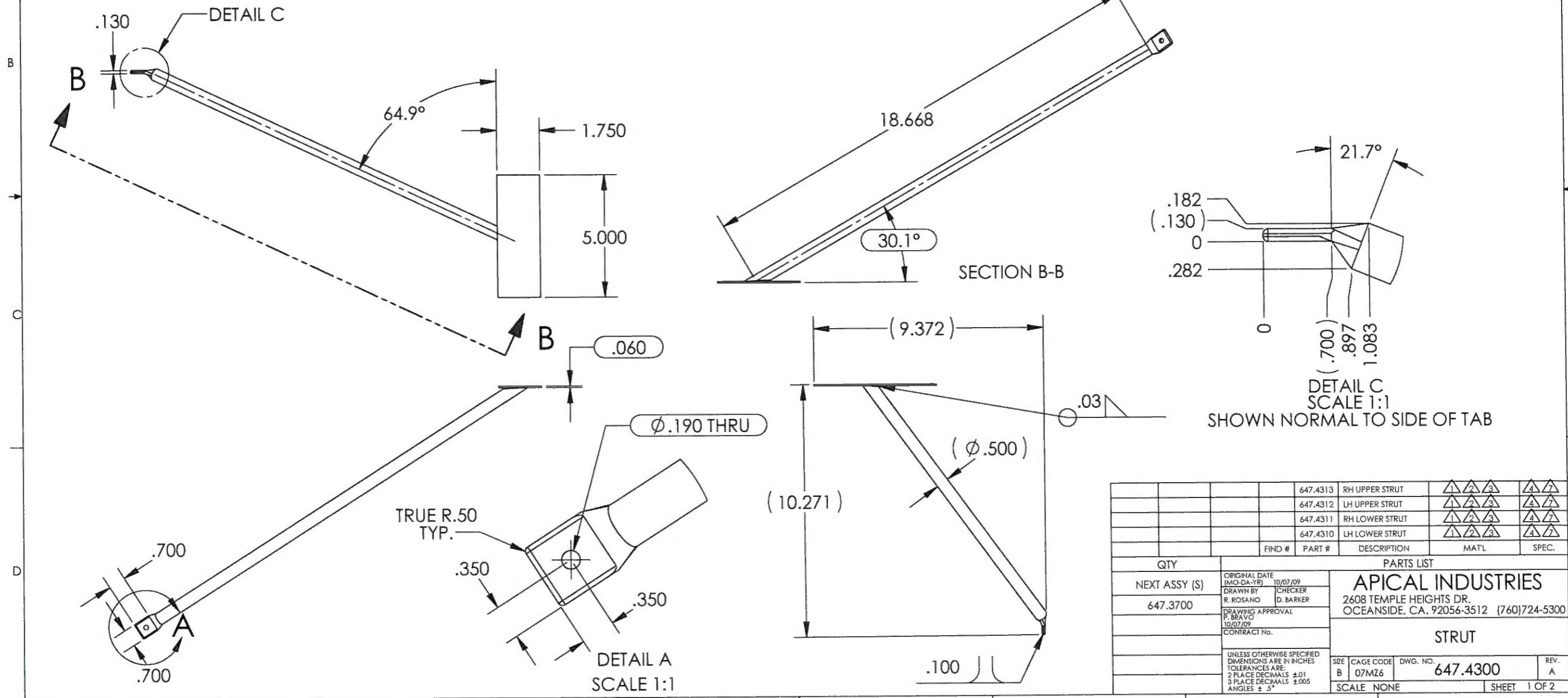
DER REVIEW REQUIRED
☐ YES ☒ NO

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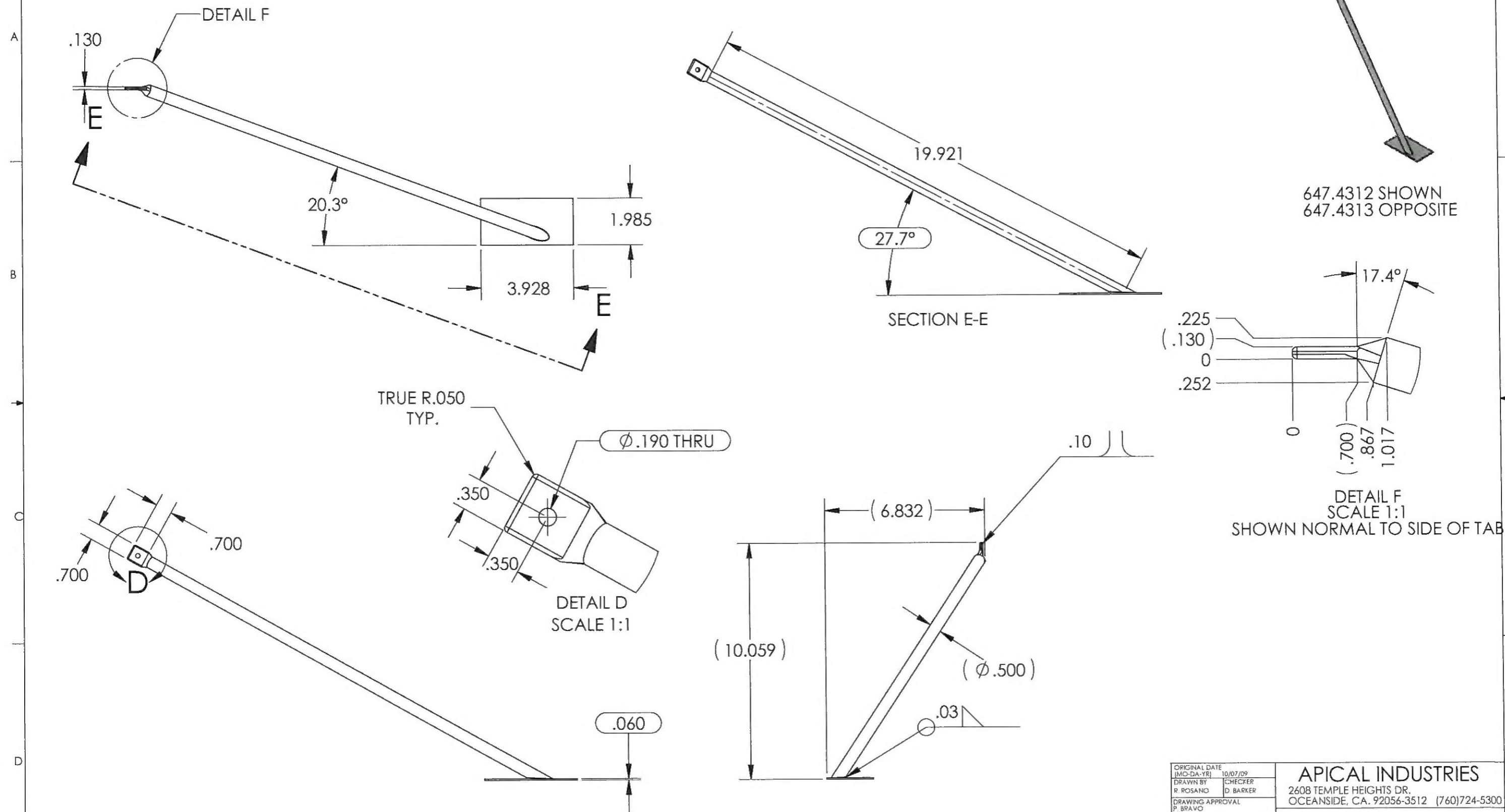
NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: 4130 STEEL PER AMS-S-18729, .06" THK.
2. MATERIAL: 4130 STEEL PER AMS-S-18729, .13" THK.
3. MATERIAL: 4130 STEEL PER AMS-T-6736, .50" OD, .049" WALL THK.
4. FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX
5. DEBURR AND BREAK ALL SHARP EDGES
6. IDENTIFY IAW MPP-120.
7. WELD IAW MIL-STD-2219. TIG WELD WITH FILLER ROD.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR1		
N/C	INITIAL RELEASE	10/07/09	P. BRAVO
A	INCORPORATED ECN 04048	08/12/13	P. BRAVO



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ORIGINAL DATE (MO-DA-YR) 10/07/09		APICAL INDUSTRIES	
DRAWN BY R. ROSANO	CHECKER D. BARKER	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		STRUT	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	REV A
		CAGE CODE 07MZ6	DWG. NO. 647.4300
		SCALE: NONE	SHEET 2 OF 2